

## VODKA BOOMING

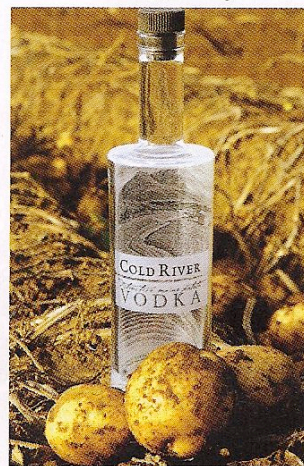


**Introduced last June, Square One Organic Vodka is made from organic rye grown in North Dakota.**

known for their range of Hangar One Vodkas. Crafted by master distiller Jorg Rupf, Hangar One Straight Vodka is a small batch, pot distilled grain vodka. As such it has a substantial body and lingering finish. The latest vodka from Hangar One is breathtaking Wasabi Infused Vodka. It has a focused, sinus clearing bouquet and a palate of wasabi and horseradish. While the heat hits the upper registers, it falls short of sparkling combustion.

Micro-distilled Domaine Charbay Dry/Clear Vodka is crafted from American Midwest grain and spring water. In addition, the family-operated distillery markets an extraordinary line of handmade flavored vodkas. Karakasevic shreds the fresh fruit and then steeps the mash in high proof, pure grain alcohol for 4-5 months. Their acclaimed and ever expanding portfolio of flavors now includes Pomegranate and Green Tea.

Bendistillery in Bend, OR, is another acclaimed, widely distributed micro-distiller. Crater Lake Vodka is a small batch spirit alembic distilled from local grain and spring water from the Cascades. The



**First bottled the end of 2005, Cold River is a handcrafted vodka made from Maine potatoes.**

impeccable vodka is aged in oak barrels and then filtered 10 times through lava and charcoal, one gallon at a time. Bendistillery also markets Crater Lake Hazelnut Espresso Vodka, a spirit made with premium espresso beans and hazelnuts.

New to the market is Ocean Vodka, a skillfully crafted spirit distilled on Maui from a blend of 100% certified organic corn and rye and cold, exceptionally pure water drawn from 3,000 feet below the surface of the Pacific Ocean. The mineral rich water is desalinated and purified prior to blending. The vodka is intriguing with a sultry mouth feel and delectably spicy finish.

Introduced in May 2006, ultra-premium Hendrix Electric Vodka exalts the joy and spirit of legendary guitarist, Jimi



**Two other North American potato vodkas: Supdka, from Oregon, and Blue Ice, from Idaho.**